

Work Order ID 108142

108142

Monday, October 07, 2013 1:31:53 PM

Ship tomorrow 1
Page 1

Item ID: D206-781-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Baggage Compartment Protector Wall
Start Date: 10/7/2013 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 10/8/2013 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: MFI Date: 13-10-07 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI9649	A

100		0.00							
100									
DC	Memo	0.00	DAS 6 9-89	13/10/9		2		ML	
Document Control	Photocopy bluefile & type labels per PPP D206-781-041 CHG 002								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				2			
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS 6 9-89	13/10/9		2			
Quality Control									

DAS
33
9-89
13-10-08

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Item ID: D206-781-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Baggage Compartment Protector Wall

Start Date: 10/7/2013 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 10/8/2013 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-041								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/10/9

②

2

HJ / H B-10-9

H B-10-9

Picklist Print

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Work Order ID: 108142

Parent Item: D206-781-041

Parent Item Name: Baggage Compartment Protector Wall

Start Date: 10/7/2013

Required Date: 10/8/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
ECN13-557 DD verf:JLM

IPP REV:B 13.05.01 chg002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3879-1 Baggage Protector Wall DAS 6 9-89		Manufactured	No			110	Each	0.0000	1	2	10	3208	
D3800-1-100 Hook And Loop Strip (1" Soft) cut 2 lengths of 30" 4x30" DAS 27 9-89		Manufactured	No			110	f	175.3340	5	10		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		175.334							
				100453		25.334							
				107087		150				167087			
D3800-3-100 Hook And Loop Strip (1" Hard) cut 2 lengths of 30" 4x30" DAS 27 9-89		Manufactured	No			110	f	150.0000	5	10		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		150							
				106197		75							
				106317		75				106317			
D3930-1 Clip DAS 6 9-89		Manufactured	No			110	Each	33.0000	2	4		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st073		33							
				52724		3							
				89753		30							
MS35207-262 Screw DAS 6 9-89		Purchased	No			110	Each	213.0000	4	8		DAS 33 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST289		213							
				115016		113				115016			
				121014		100							

13-10-08

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Work Order ID: 108142

Parent Item: D206-781-041

Parent Item Name: Baggage Compartment Protector Wall

NAS1149C0332R

WASHER

Purchased

No

110

Each

9,927.0000

6

Start Date: 10/7/2013

Required Date: 10/8/2013

Start Qty: 2.00

Required Qty: 2.00

DAS

33

9-89

13-10-08

Location

Loc Qty

Loc Code

FP001	264
123355	264
ST292	119
123248	18
123759	10
125268	91
st510	6000
m126319	6000
ST511	3392
125654	3392
ST517	152
122063	26
124580	126

DAS
6
9-89

125654

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Work Order ID: 108142

Parent Item: D206-781-041

Parent Item Name: Baggage Compartment Protector Wall

Start Date: 10/7/2013

Required Date: 10/8/2013

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Nut

Purchased

No

110

Each

5,464.0000

6

12

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

304

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

35

ST506

1161

123900

849

124291

312

ST510a

3978

M126275

21

M126333

3957

MS24694-S50

Screw

Purchased

No

110

Each

151.0000

10

20

DAS
33
9-89

Location

Loc Qty

Loc Code

ST303

151

124670

18

125445

9

m126431

124

DAS
6
9-89

126431

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Shop Packet Print

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Work Order ID: 108142
 Parent Item: D206-781-041
 Parent Item Name: Baggage Compartment Protector Wall

Start Date: 10/7/2013 Required Date: 10/8/2013
 Start Qty: 2.00 Required Qty: 2.00

~~AN525-10R7~~ Purchased No

Screw

110 Each 1,016.0000 2 4 DAS
 33
 9-89

DAS
 6
 9-89

Location	Loc Qty	Loc Code
ST505	991	
M126180	3	
M126857	988	
st507	5	
124093	5	
ST509	10	
125268	10	
ST517a	10	
124555	10	

126857

~~80-004-2-6~~ Purchased No

Insert

110 Each 2,337.0000 2 4 DAS
 33
 9-89

13-10-08

Location	Loc Qty	Loc Code
ST379	2001	
123839	27	
124303	51	
124506	1	
124720	1568	
124934	220	
125402	113	
125667	21	
ST380	86	
m125841	86	
st503	250	
124747	250	

124720

REFERENCE ONLY
12/10/19
SV

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-781-2 REV. A OR LATER APPROVED REVISION
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D407-781 REV. 3 OR LATER REVISION

REF. TCCA STC: SH08-60
REF. FAA STC: SR002726NY
REF. EASA.IM.R.S.01541

1.0 PURPOSE

In some aircraft, the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit cannot be installed as indicated in IIN-D407-781-2. The purpose of this DSI is to provide an alternate mounting method to fasten the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit.

2.0 INSTALLATION

It is acceptable to replace qty(2) D3930-1 Clips with qty(2) 80-004-2-6 Inserts. Locate and mark location of the two attachment holes on the baggage compartment wall as shown in Figure 1 of this service instruction. Install 80-004-2-6 Inserts at the marked locations in accordance with Section 3-2-12 of BHT-206-SRM-1. It is acceptable to trim the wall protectors to accommodate optional equipment or transfer attachment holes to the wall protector and install the optional equipment on top of the wall protector with longer fasteners.

3.0 PARTS LIST

Amend the D206-781-041 Baggage Compartment Wall Protector Kit parts list as follows:

5.1 / 25.48.1 (ref. IIN-D407-781-2 Rev. A / ICA-D407-781 Rev. 3 or earlier)

ADD:

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
		2	AN525-10R7	SCREW
		2	80-004-2-6	INSERT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 13.04.12
CERT. NO.: SH08-60
ISSUE NO.: 1

A	NEW ISSUE		13.04.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.	N/A		
APPROVED			
DE APPR.			
DATE	13.04.08		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 2	
DRAWING NO. DSI 9649		SCALE NTS	
TITLE ALTERNATE INSTALL			
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Work Order ID 108142

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Ship tomorrow
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Item ID: D206-781-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Baggage Compartment Protector Wall

Start Date: 10/7/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/8/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MF

Date: 13-10-07 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

DSI9649

A

JB

0.00

100

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-041
CHG 002

MLJ 13-10-08
2

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control